

This protocol is designed for the communication of ATO handheld series of gas detectors. It is fully compatible with the MODBUS RTU standard protocol. It is also suitable for other instruments that use serial ports (UART, RS232, RS485) and USB-to-serial function. Change the gas type table based on V0.0.

1. Serial port settings:

Baud rate: 2400/4800/9600/19200/38400/115200 (generally the default is 9600) Start bit: 1 bit Data bits: 8 bits Parity: 1 bit even parity/no parity Stop bit: 1 bit

2. Communication protocol:

The communication protocol follows the MODBUS-RTU standard protocol and adopts a question-and-answer communication method. When the communication data of the master (host computer or PC, the same below) is sent to the slave, the slave (detector, the same below) first determines whether the address of the local machine is It is consistent with the address code, and the data is received only when the address code matches (except the broadcast address), until the frame data is stopped, and the check code is checked. If it is correct, the corresponding task is executed, and then the execution result is returned to the host; If an error occurs, an abnormal response will be returned to remind the host to send again;

3. Data format

The data format follows the MODBUS-RTU standard format. Each frame of data is divided into address code, function code, data area and check code, as shown below:

Start	Address	Function	Data area	Check code	End
	code	code			
4 byte periods	1 byte	1 byte	N bytes	2 bytes	4 byte periods

1) Start and end:

Follow the MODBUS-RTU standard format, there is no specially established start and end bytes, the instrument (including master and slave, the same below) detects the gap time of 4 byte cycles, it is the end of the previous frame of data and the next The start of frame data; for example, when the baud rate is 9600, the period of each byte is about 1 millisecond, and the period of 4 bytes is 4 milliseconds. Taking into account the timing error of the instrument, to ensure normal communication, it is recommended to send the frame interval is more than 5 milliseconds, and the byte interval in the same frame is within 2 milliseconds;

2) Address code:

The address code is one byte, which is the first byte of each data frame, from 0 to 255. The address byte indicates that the slave with the address set by the user will receive the information sent by the master. Each slave must have a unique address code, and only the slaves that match the address code can respond to the echo. When the slave sends back information, the equivalent address code indicates where the information comes from. 0 means the broadcast address, all slaves can receive data.

3) Function code:





The function code is one byte, which is the second byte of each data frame. It will indicate that the master tells the slave to perform the corresponding task; when the read operation (function code 03 or 65), the slave will return a band Message with specified information; when writing operation (function code 06), a successful operation will return a null data (that is, the data length byte is 0) information, if the operation fails, an exception message will be returned.

Code	Meaning	Operation				
03	Read data register	Read the contents of the specified register				
06	Write data register	Modify the contents of the specified register				
65	Read history	Read the history record of the specified				
	record	number				
255	Abnormal	Only when the slave returns an exception				
	response	code when it is abnormal				

The function codes supported by this protocol are as follows:

4) Data area:

The data area contains actions to be performed by the slave or information sent back by the slave. For master sending and slave return, the length is not equal. When the master sends, the length of the data area is fixed at 4 bytes. When the slave returns, the length of the data area is variable; the format of the data area is as follows:

Host send (function code 03)

1 byte		2 bytes		3 bytes	4 bytes	
Address	high	Address	low	Quantity high byte	Quantity	low
byte		byte			byte	

Note: This protocol only supports reading and writing of a single register, so bytes 3 and 4 can only be 0x0001, and other data is invalid.

Host send (function code 06)

1 byte	2 bytes	3-4 bytes	5-6 bytes	7-8 bytes	9-10 bytes
Address high	Address low	Channel 1	Channel 2	Channel 3	Channel 4
byte	byte	data	data	data	data

Note: The channel data is high byte first and low byte last; character data is filled with 0 in the high byte.

Host send (function code 65)

1 byte	2 bytes	3 bytes	4 bytes
Numbering	Numbering	Numbering	Numbering
highest byte	second highest	second lowest	lowest byte
	byte	byte	

Return from the machine (general)

1 byte	2 bytes	3 bytes	00000	N+1 bytes
Data length byte	Data 1	Data 2	0 0 0 0 0 0	Data N
Data1				



Byte	1	2	3	4	5	6	7	8	9	10	11	0 0 0 0 0 0	N*2+6	N*2+7
Data	Data length	Y	m	da	ho	m	se	Cha	nnel	Char	nnel	0 0 0 0 0 0	Channel	Ν
		ea	on	у	ur	in	co	1		2				
		r	th			ut	nd							
						e								

Return from the machine (function code 65)

Note: The data length and time data are of unsigned character type, and the data of all channels are of unsigned integer type, with the high byte first.

The slave returns abnormally (function code 255)

1 byte	2 bytes
Data length (fixed to 0x01)	Exception code (see definition of
	exception code)

5) Check code:

The master or slave can use the check code to judge whether the received information is wrong. Due to electronic noise or some other interference, the information may change during the transmission process. The error check code ensures that the master or slave does not work on the error information during the transmission. This increases the safety and efficiency of the system. This protocol complies with the MODBUS-RTU standard, and the error check uses 16-bit redundant cyclic code (CRC-16), and the high byte of the data in the CRC code is sent and received first.

4. The attached table

1) Definition of data register address:

Addr	Name	Return data type	Data	Return data content	Remarks
ess			length		
0x02	Total number	Unsigned	1 byte	Total number of valid	Read only
	of channels	character type		channels of the slave	
0x03	Total number	Unsigned long	4 bytes	Total number of stored	Read only
	of records	integer		history records	
0x10	Gas type	Unsigned	Number	Gas type of all channels	See definition of gas
		character type	of		type
			channels*		
			1		
0x11	Data unit	Unsigned	Number	Data unit of all channels	See gas unit
		character type	of		definition
			channels*		
			1		
0x12	Data decimal	Unsigned	Number	Data decimal places of	
	places	character type	of	all channels	
			channels*		
			1		
0x13	Gas range	Unsigned	Number	Gas range of all channels	









		integer	of channels*		
0x14	Gas ADC value	Unsigned integer	Number of channels* 2	ADC value of all channels	Read only
0x15	Gas concentration value	Unsigned integer	Number of channels* 2	Concentration values of all channels	Read only
0x16	Low gas value	Unsigned integer	Number of channels* 2	Underreported value of all channels	
0x17	High gas value	Unsigned integer	Number of channels* 2	High value of all channels	

Note: All channel data is channel 1 first, and the high byte is first when the data type is integer.

All data related to gas concentration (including gas range, concentration and alarm value) must be combined with the data unit and data decimal places to get the final value; for example, the concentration value is 1234, the unit value is 4, and the decimal place value is 1. Together it means that the gas concentration value is 123.4mg/m3.

2) Gas type definition:

```
Unsigned char GASTY[65][10]=
```

{

"GAS	","CO	","H2S	","02	","EX	", //0-4
"SO2	","NH3	","H2	", "N2	","03	", //5-9
"TVOC	","CL2	","HCL	", "NO	", "NO2	", //10-14
"PH3	","AsH3	", "HCN	","CO2	","SF6	", //15-19
"Br2	","HBr	","F2	","HF	","N20	", //20-24
"H2O2	", "NOX	","SOX	","0dor	", "VOC	", //25-29
"CH4	","С2Нб	", "C3H8	","C4H10	","iC4H1	0 ", //30-34
"C5H12	","C2H4	","СЗНб	","C4H8	","iC4H8	", //35-39
"CH40	", "С2Н6О	", "СЗН8О	","iC3H80) ","C4H1(00 ", //40-44
"CH2O	","C2H4O	","С3Н6О	","С3Н4О	","C2H2	", //45-49
"С6Н6	","C7H8	","C8H10	", "С8Н8	","С6Н6О	", //50-54
"ETO	", "С2Н8О2	", "NMHC	","GAS	","GAS	", //55-59
"U-DEF1	", "U-DEF2	", "U-DEF3	8 "," U-DE	F4 ","GAS	", //60-64

};

Note: U-DEF is user-defined, which means a self-defined type.





3) Definition of gas unit:

Value	0	1	2	3	4	5+
symbol	PPM	PPB	%VOL	%LEL	Mg/m3	Reserved

4) Exception code definition:

Value	0	1	2	3	4	5	6+
signific	Unkno	Calibratio	Data error	Comman	Instrum	Instrumen	Reserved
ance	wn	n error		d error	ent	t failure	
					busy		

Note: Data errors include errors in the data area such as register address error, register number out of range, historical record number out of range, etc.

Command error means that the function code is not within the error range of the slave.

5) CRC code calculation method:

The steps to calculate the CRC code are:

Step 1: Preset the 16-bit register as hexadecimal FFFF (that is, all 1). Call this register CRC register;

Step 2: XOR the first 8-bit data with the low bit of the 16-bit CRC register, and put the result in the CRC register;

Step 3: Shift the contents of the register one bit to the right (toward the low bit), fill the highest bit with 0, and check the lowest bit;

Step 4: If the lowest bit is 0: repeat step 3 (shift again);

If the lowest bit is 1: CRC register is XORed with polynomial 0xA001;

Step 5: Repeat steps 3 and 4 until the right shift is 8 times, so that the entire 8-bit data is processed;

Step 6: Repeat steps 2 to 5 to process the next 8-bit data;

When all the data information is processed, the CRC register finally obtained is the CRC code.

The C language example of CRC code calculation is as follows:

//-----//

// Function name: Get CRC check code

// Function function: calculate the CRC checksum,

//Input variable: pSendBuf-data area address nEnd-data length

//Output variable: wCrc-checksum

//-----//

unsigned int GetCRC(unsigned char *pSendBuf, unsigned char nEnd)

```
{
```

```
unsigned char i,j;
unsigned int wCrc = (unsigned int)(0xffff);
for(i = 0;i<nEnd;i++)
{
    wCrc ^= (unsigned int)(pSendBuf[i]);
    for(j = 0;j<8;j++)
    {
        if(wCrc&0x01)
        {
            wCrc >>=1;
            wCrc >>=1;
```





```
wCrc ^= 0xA001;
        }
        else wCrc >>=1;
        }
        return wCrc;
}
```

